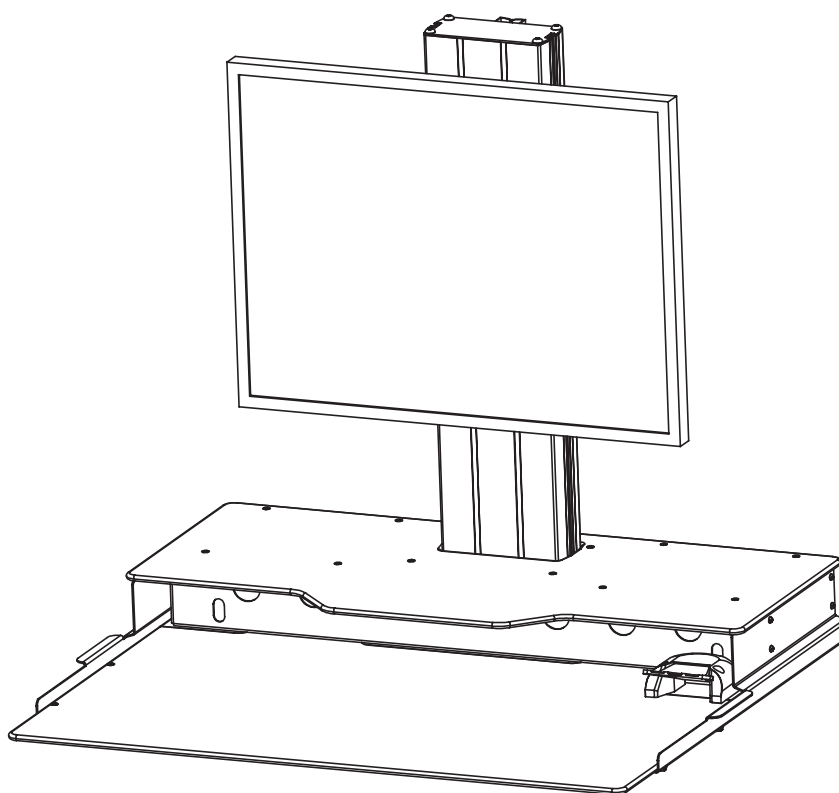




THE DUKE

ASSEMBLY INSTRUCTIONS



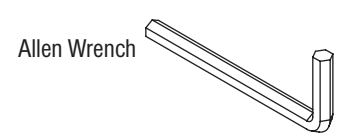
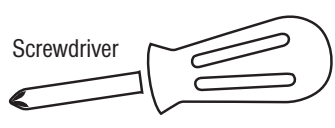
SINGLE MONITOR

btod
com
BEYOND THE OFFICE DOOR

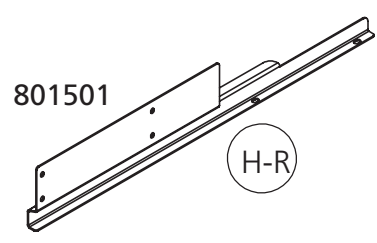
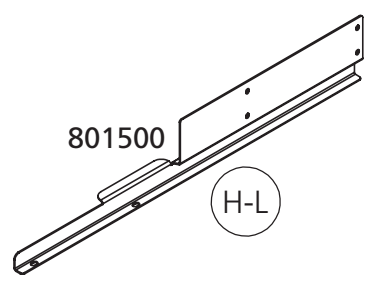
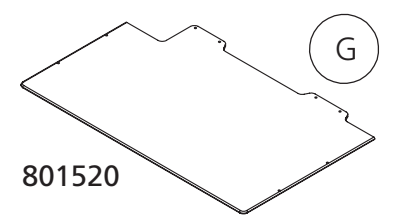
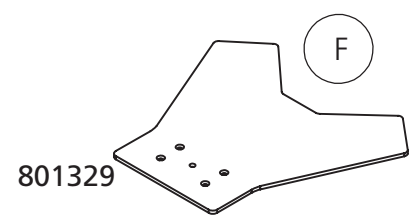
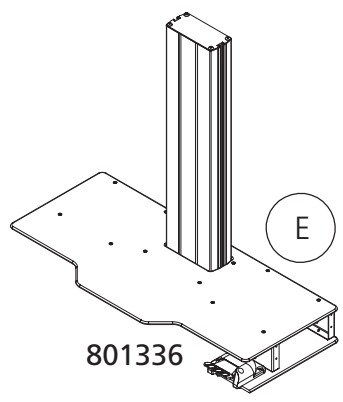
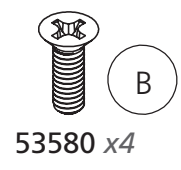
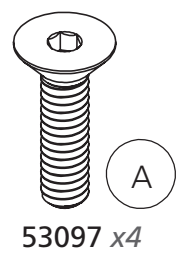
4601 Camp Phillips Rd., Suite C
Schofield, WI 54476

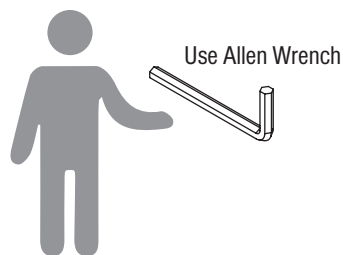


Tools Required for Assembly:

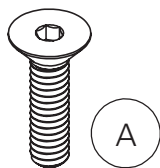


May have extra hardware

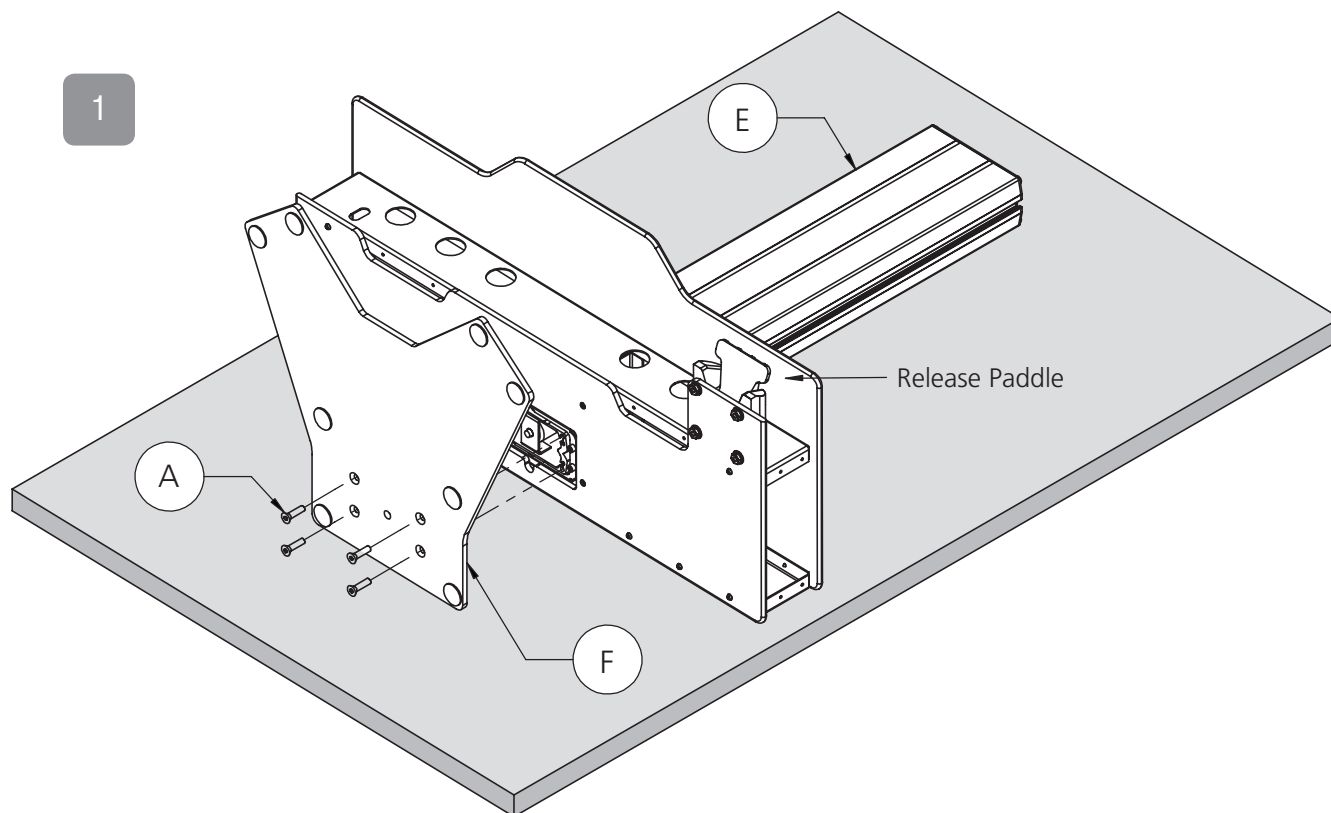




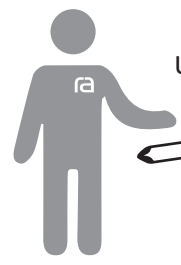
53097 x4



1



**WARNING! DO NOT DEPRESS THE RELEASE PADDLE.
THE COLUMN COULD RISE UP QUICKLY.**



Use Screwdriver

53565 x12



D

H-L

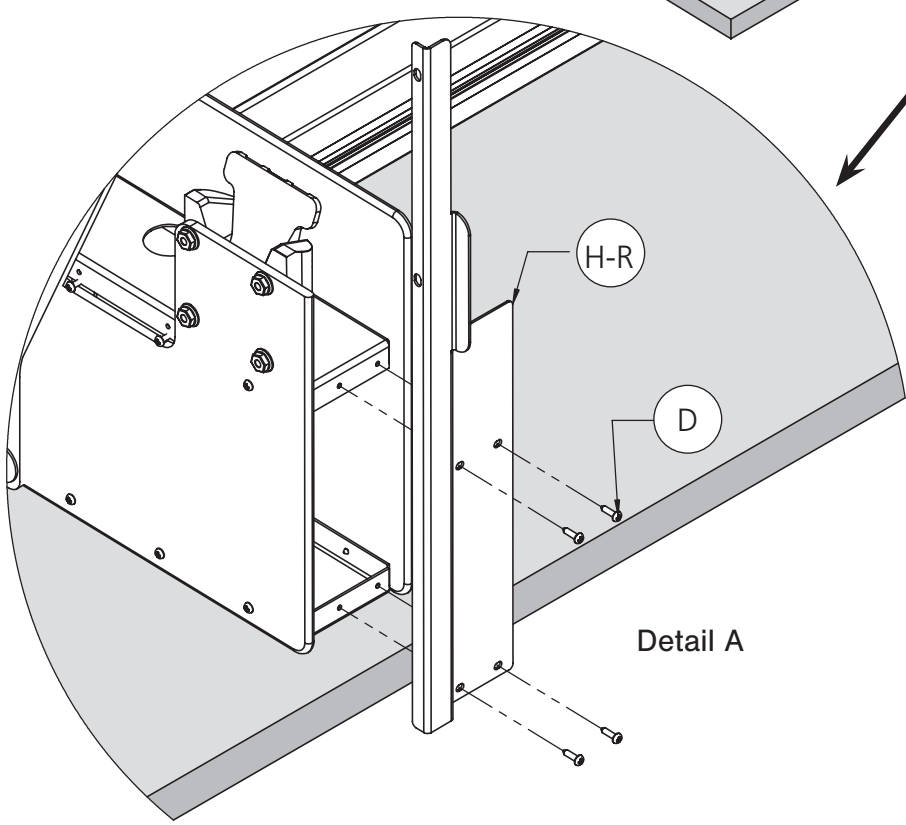
E

H-R

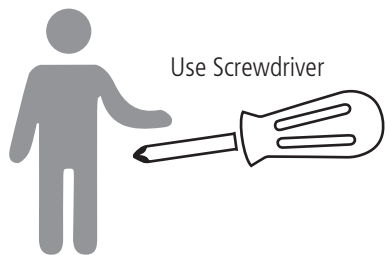
2

D

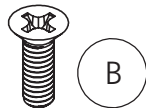
Loosely insert all
four screws, then
tighten



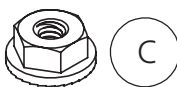
Detail A



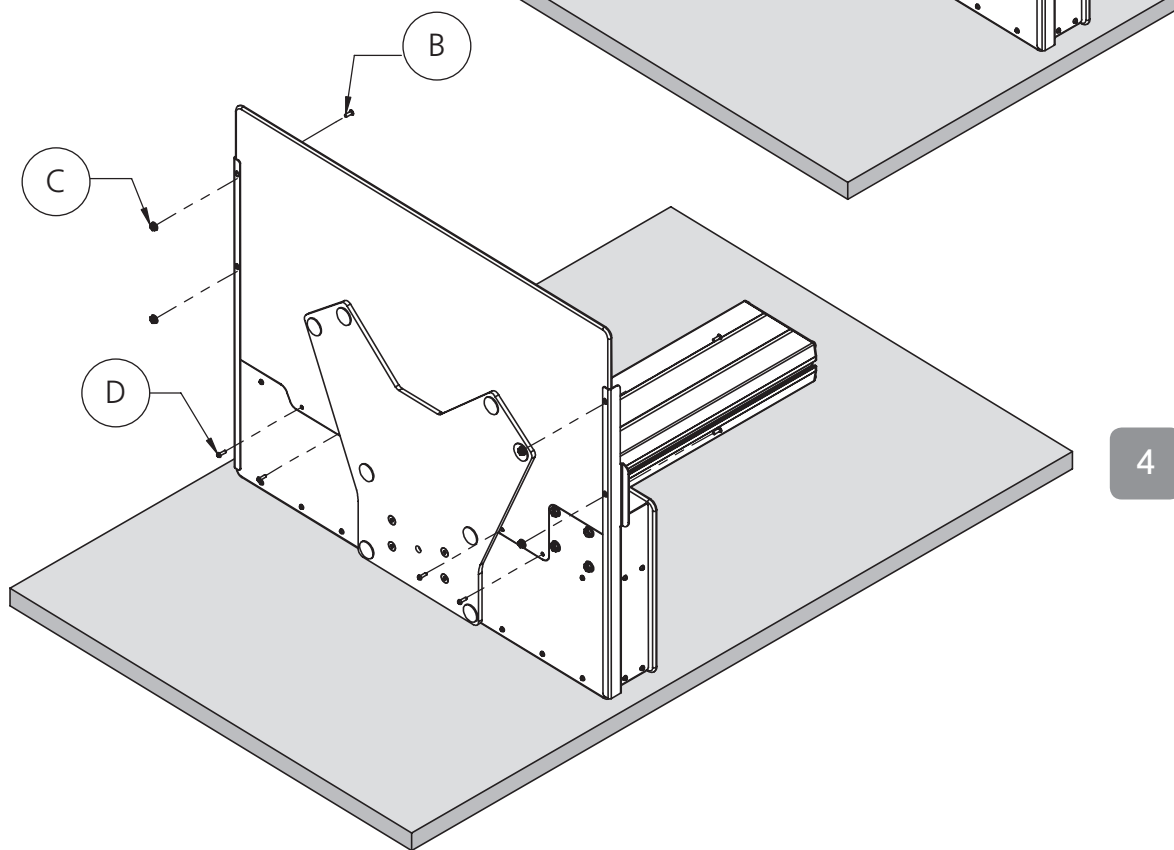
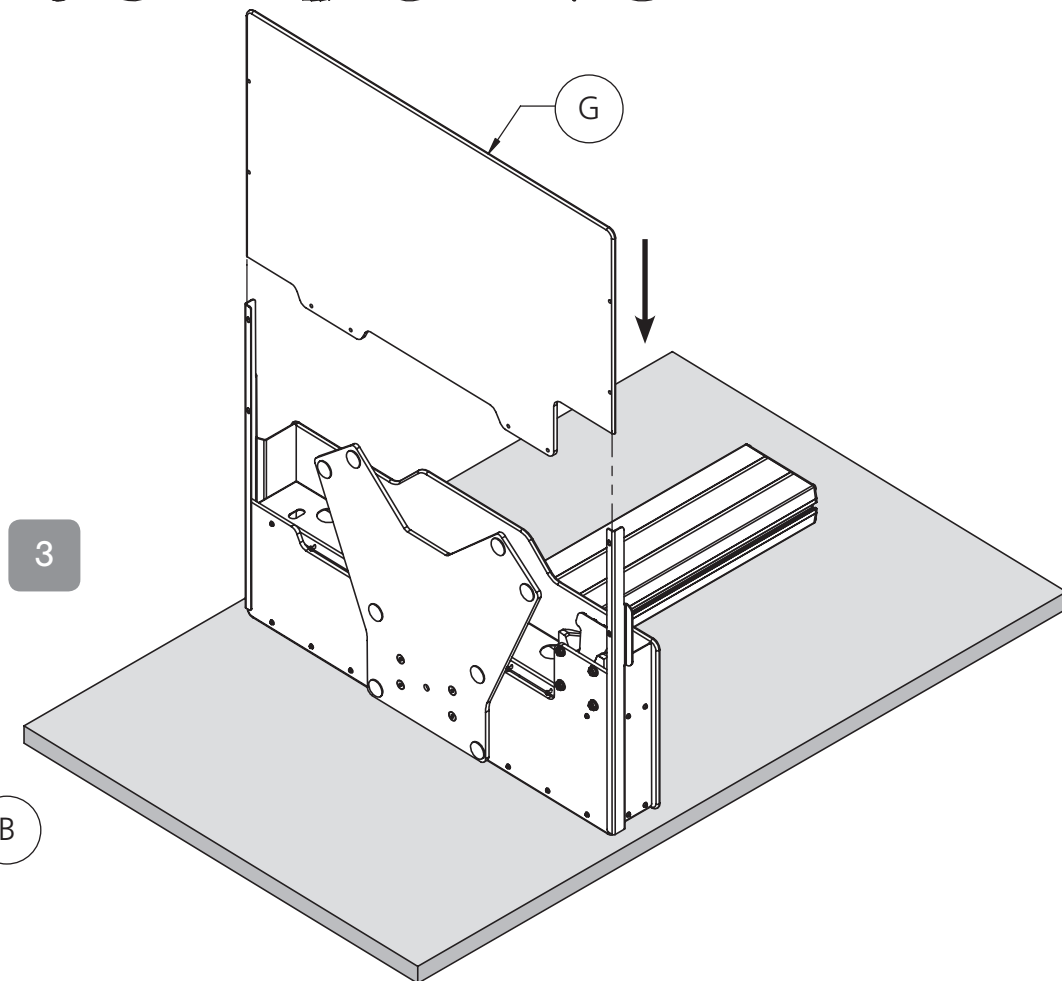
53580 x4

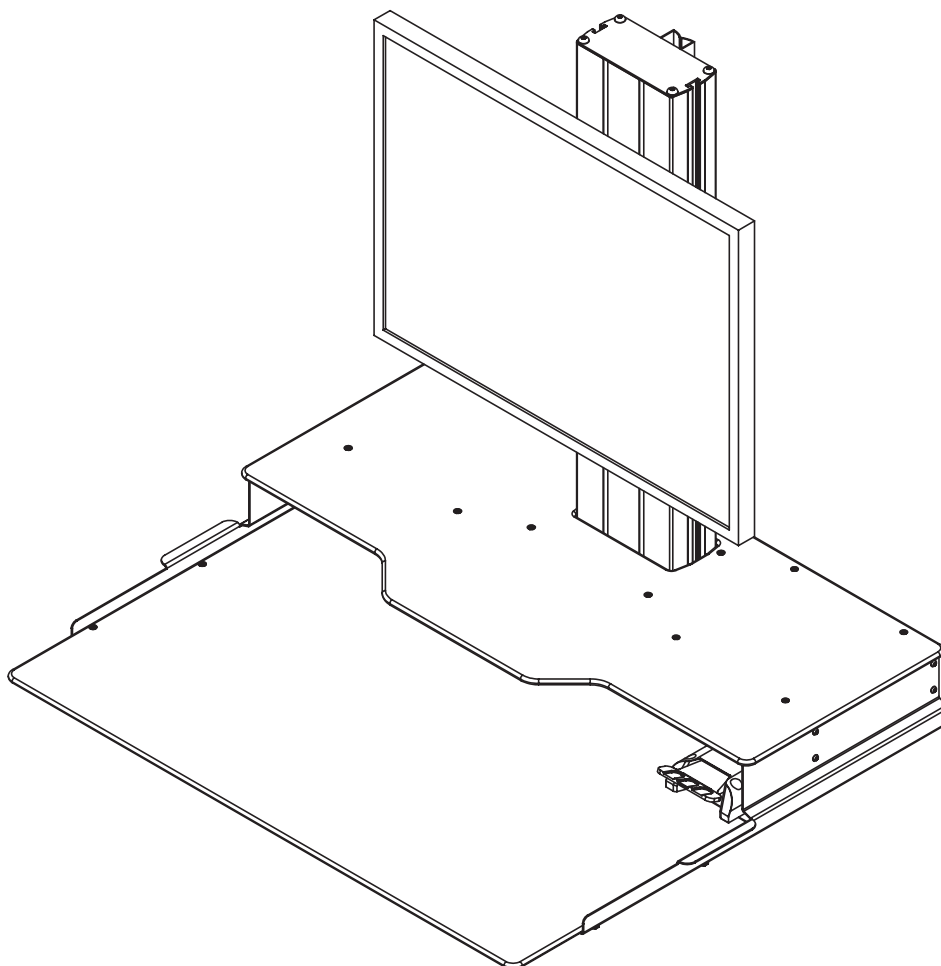


53648 x4

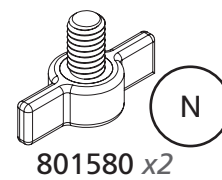
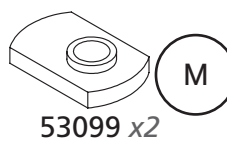
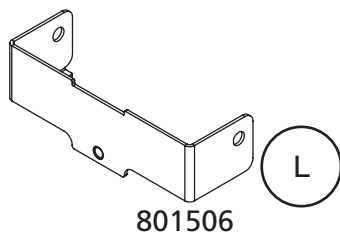
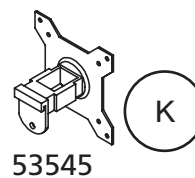
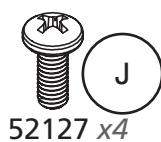
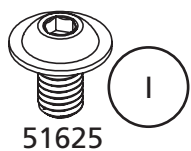


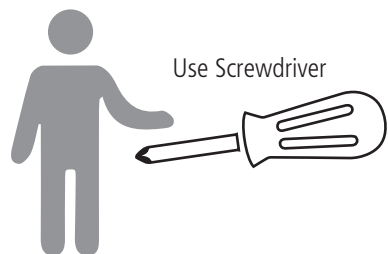
53565 x12



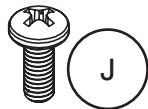


Hardware (may have extra)





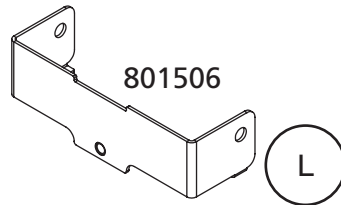
52127 x4



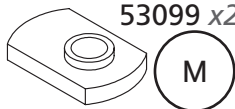
53545



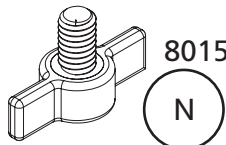
801506



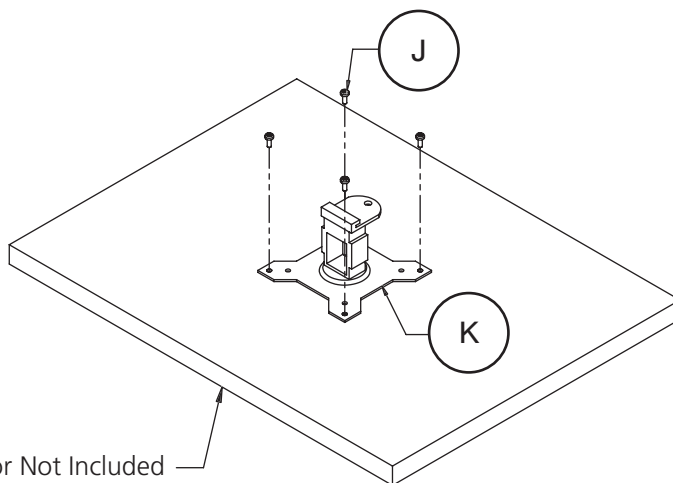
53099 x2



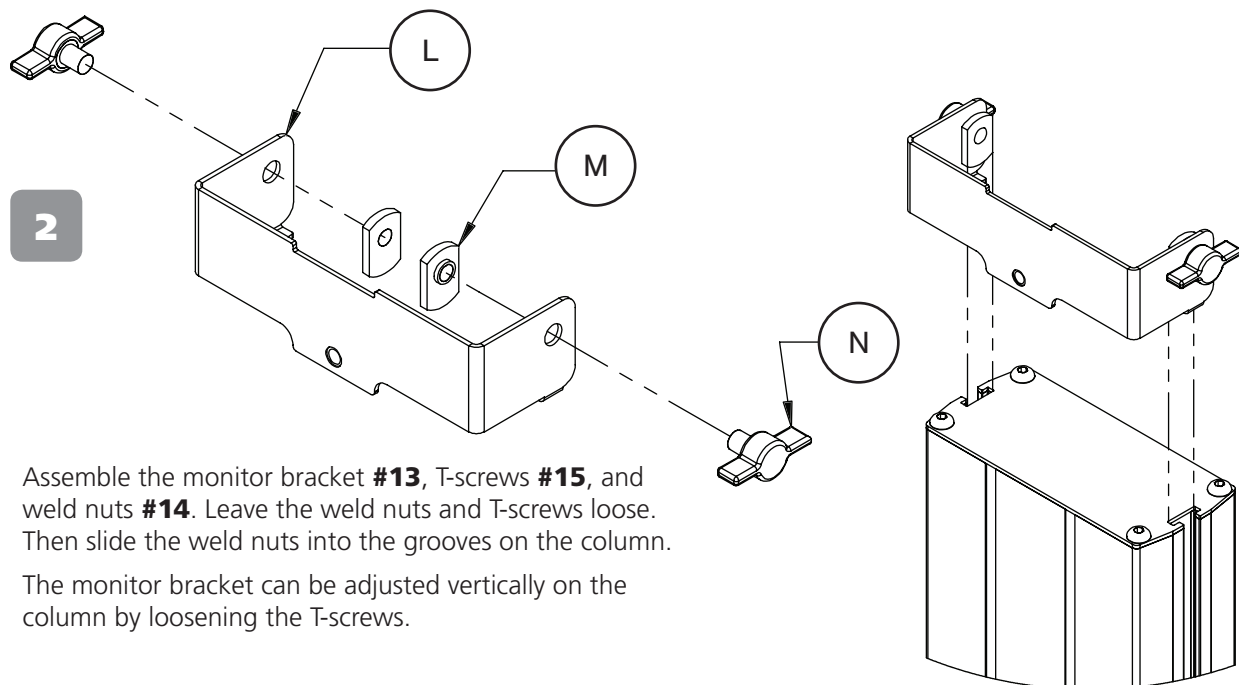
801580 x2



1



2



Assemble the monitor bracket **#13**, T-screws **#15**, and weld nuts **#14**. Leave the weld nuts and T-screws loose. Then slide the weld nuts into the grooves on the column.

The monitor bracket can be adjusted vertically on the column by loosening the T-screws.



Use Allen Wrench

